



| 支腿高度  | 型号 | TQB250B.01A | TQB250B.02 | TQB250A.04 | TQB250B.03 | TQB250A.05A | TQB250A.06 | TQB250A.07 | TQB250A.08 | TQB250B.04 | TQB250B.05 | TQB250B.06 |
|-------|----|-------------|------------|------------|------------|-------------|------------|------------|------------|------------|------------|------------|
| 70m   | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 1          | 1          | 1          | 1          | 1          |
| 67.5m | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 0          | 1          | 1          | 1          | 1          |
| 65m   | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 1          | 0          | 1          | 1          | 1          |
| 62.5m | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 0          | 0          | 1          | 1          | 1          |
| 60m   | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 1          | 1          | 1          | 0          | 1          |
| 57.5m | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 0          | 1          | 1          | 0          | 1          |
| 55m   | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 1          | 0          | 1          | 0          | 1          |
| 52.5m | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 0          | 0          | 1          | 0          | 1          |
| 50m   | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 1          | 1          | 0          | 0          | 1          |
| 47.5m | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 0          | 1          | 0          | 0          | 1          |
| 45m   | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 1          | 0          | 0          | 0          | 1          |
| 42.5m | 1  | 1           | 1          | 1          | 1          | 1           | 1          | 0          | 0          | 0          | 0          | 1          |
| 40m   | 1  | 1           | 1          | 1          | 1          | 1           | 0          | 0          | 0          | 0          | 0          | 1          |
| 37.5m | 1  | 1           | 1          | 0          | 1          | 1           | 0          | 0          | 0          | 0          | 0          | 1          |
| 35m   | 1  | 1           | 1          | 0          | 1          | 0           | 0          | 0          | 0          | 0          | 0          | 1          |
| 32.5m | 1  | 1           | 0          | 1          | 1          | 1           | 0          | 0          | 0          | 0          | 0          | 1          |
| 30m   | 1  | 1           | 0          | 1          | 1          | 0           | 0          | 0          | 0          | 0          | 0          | 1          |

技术要求  
螺栓装配应拧紧；

|    |           |               |            |        |    |         |  |
|----|-----------|---------------|------------|--------|----|---------|--|
| 25 | 801300048 | GB/T5976-2006 | 绳夹 8KTH    | -      | 6  | 0.09    |  |
| 24 | 801300320 | GB/T5976-2006 | 绳夹 14KTH   | -      | 3  | 0.46    |  |
| 23 | 441113437 | TLLSGK30-200  | 螺栓M30x200  | 10.9级  | 2  | 1.36    |  |
| 22 | 441113435 | TLLSGK24-200  | 螺栓M24x200  | 10.9级  | 2  | 0.52    |  |
| 21 | 805600221 | GB/T91-2000   | 螺母 5x36    |        | 10 | 0.01    |  |
| 20 | 805200117 | GB/T6170-2000 | 螺母 M24     |        | 20 | 0.09    |  |
| 19 | 440001338 | TLLSGK24-115  | 螺栓M24x115  | 42CrMo | 8  | 0.52    |  |
| 18 | 805300021 | GB/T91-2002   | 螺母 24      |        | 20 | 0.03    |  |
| 17 | 805639367 | GB/T91-2000   | 螺母 6.3x6.3 |        | 14 | 0.02    |  |
| 16 | 805200076 | GB/T6170-2000 | 螺母 M30     |        | 28 | 0.19    |  |
| 15 | 440001344 | TLLSGK30-135  | 螺栓M30x135  | 42CrMo | 12 | 1.00    |  |
| 14 | 805300118 | GB/T91-2002   | 螺母 30      |        | 28 | 0.05    |  |
| 13 | 441502573 | TQB250A-70-1  | 安全钢丝绳      | -      | 1  | 39.67   |  |
| 12 | 440001492 | TBF-NB14      | 防磨胶套       | -      | 1  | 9.14    |  |
| 11 | 442009755 | TQB250B.06    | 绳头         | -      | 1  | 86.60   |  |
| 10 | 441502821 | TQB250B.05    | T1245臂罩总成  | -      | 1  | 491.00  |  |
| 9  | 441502801 | TQB250B.04    | T1244臂罩总成  | -      | 1  | 674.50  |  |
| 8  | 441502355 | TQB250A.08    | T1238臂罩总成  | -      | 1  | 458.90  |  |
| 7  | 441502255 | TQB250A.07    | T1237臂罩总成  | -      | 1  | 296.40  |  |
| 6  | 441502267 | TQB250A.06    | T1236臂罩总成  | -      | 1  | 298.40  |  |
| 5  | 442009850 | TQB250A.05A   | T1235A臂罩总成 | -      | 1  | 1158.00 |  |
| 4  | 441502193 | TQB250B.03    | T1234臂罩总成  | -      | 1  | 823.30  |  |
| 3  | 441502136 | TQB250A.04    | T1233臂罩总成  | -      | 1  | 1531.00 |  |
| 2  | 441502775 | TQB250B.02    | 臂罩二总成      | -      | 1  | 2035.00 |  |
| 1  | 442009753 | TQB250B.01A   | 臂罩一总成      | -      | 1  | 3944.00 |  |

| 序号 | 变更编号 | 代号 | 名称及规格     | 材料         | 数量        | 重量       | 备注      |
|----|------|----|-----------|------------|-----------|----------|---------|
|    |      |    | 442009754 | TQB250B-70 |           |          |         |
|    |      |    | 起重臂总成     |            | S         | 11583.00 | 1:9.0   |
|    |      |    |           |            | 版次        | C.2      | 共1页 第1页 |
|    |      |    |           |            | XCMG 徐工塔机 |          |         |